

AUTOMOTIVE CONNECTION 2019



Automotive Connection

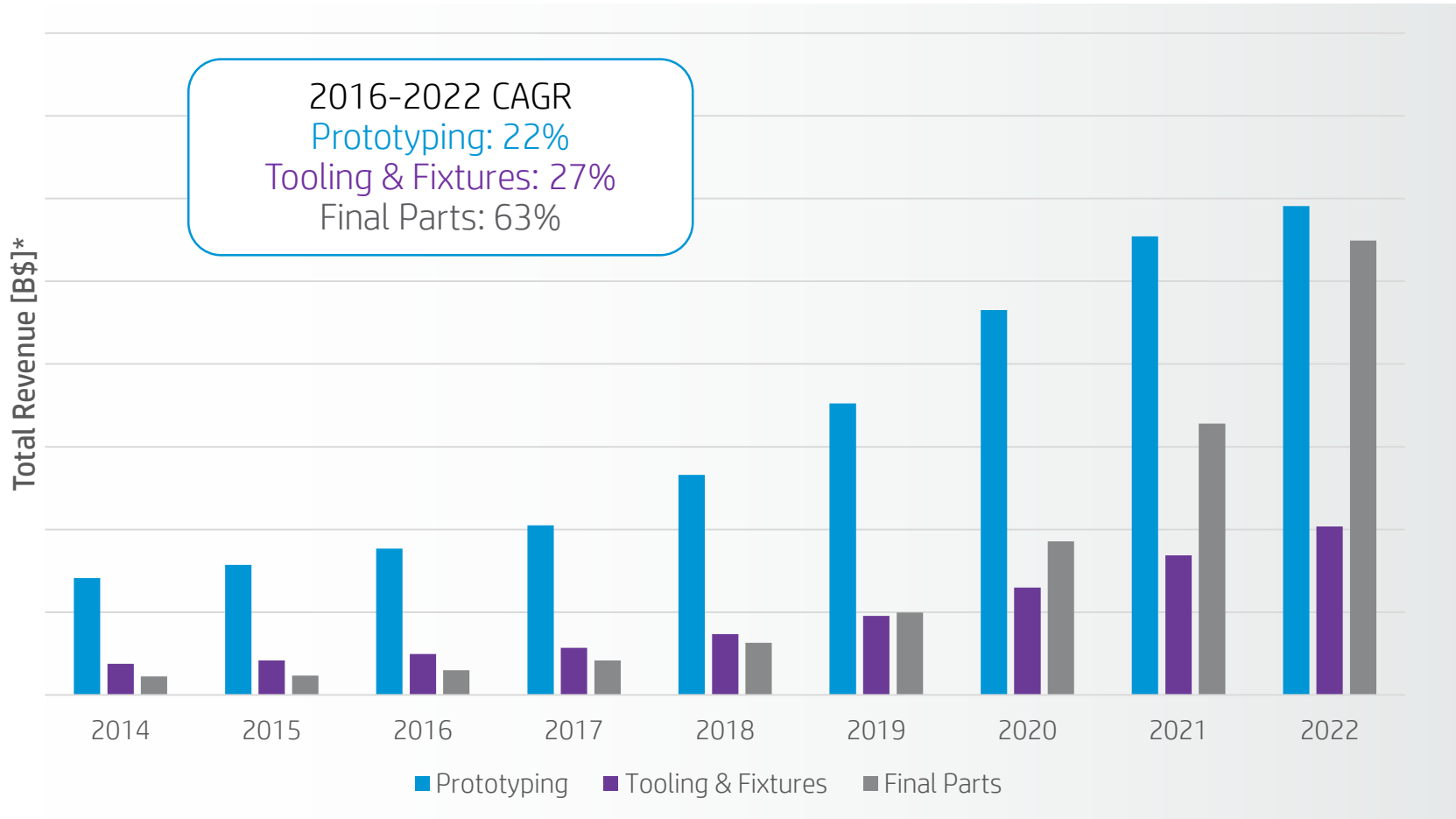
Sébastien Cadalen

3D Printing Application Engineer

October 9st, 2019 – St Quentin-en-Yvelines

**Reinvent
industrial production
with HP Multi Jet Fusion**

3D printing market

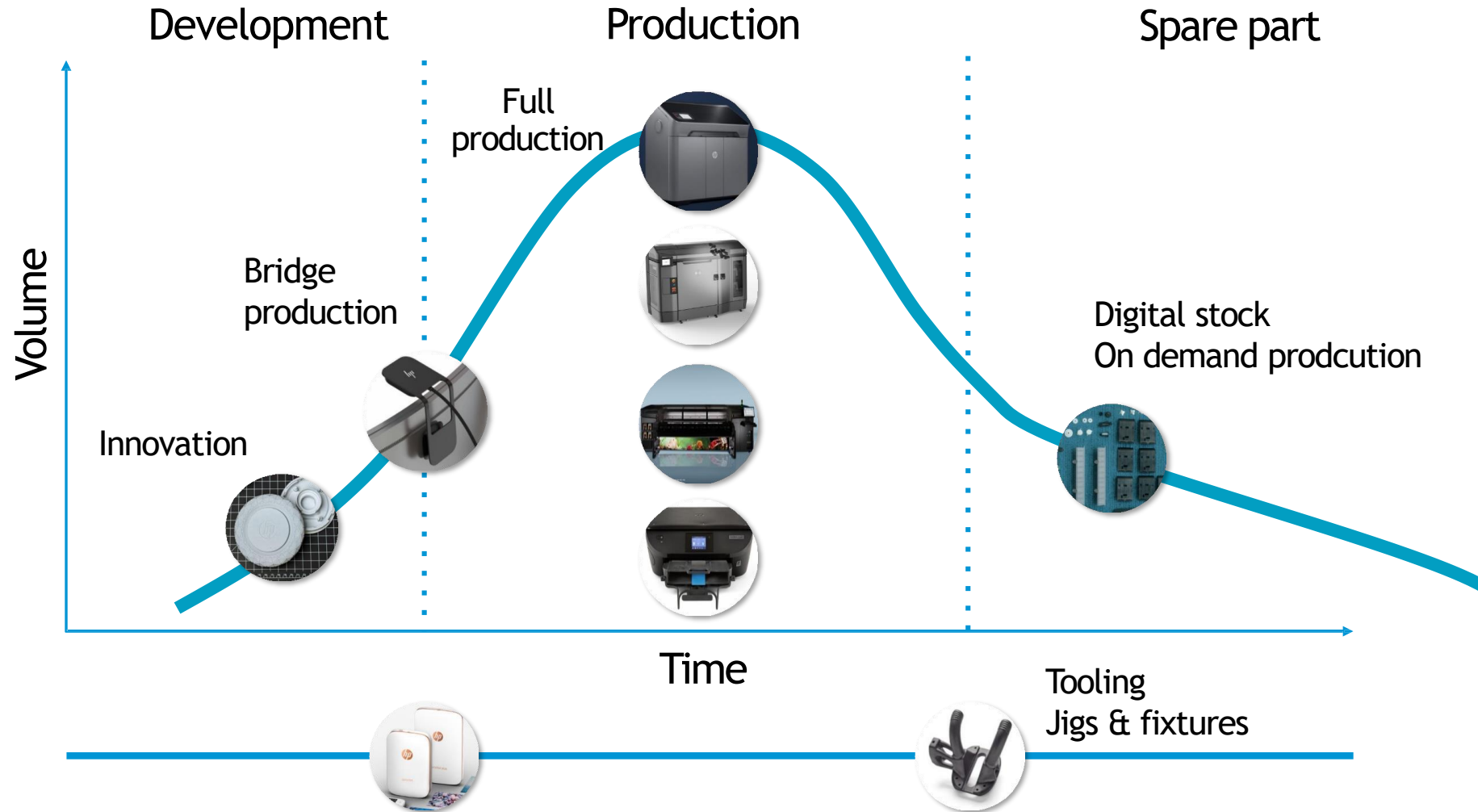


“3D printing is poised to disrupt \$4 to 6 trillion (USD) of the current global economy over the next five to 10 years.”

- AT Kearney, 3D Printing: ensuring manufacturing leadership in the 21st century, 2018

Source: Mar-2018 3DP Sizing | *Revenue includes hardware, materials, software, services, and service bureau value add

HP Multi Jet Fusion



Decades of printing leadership

Inkjet technology

PageWide Print Bars

30+ years of IP

Integrated Manufacturing

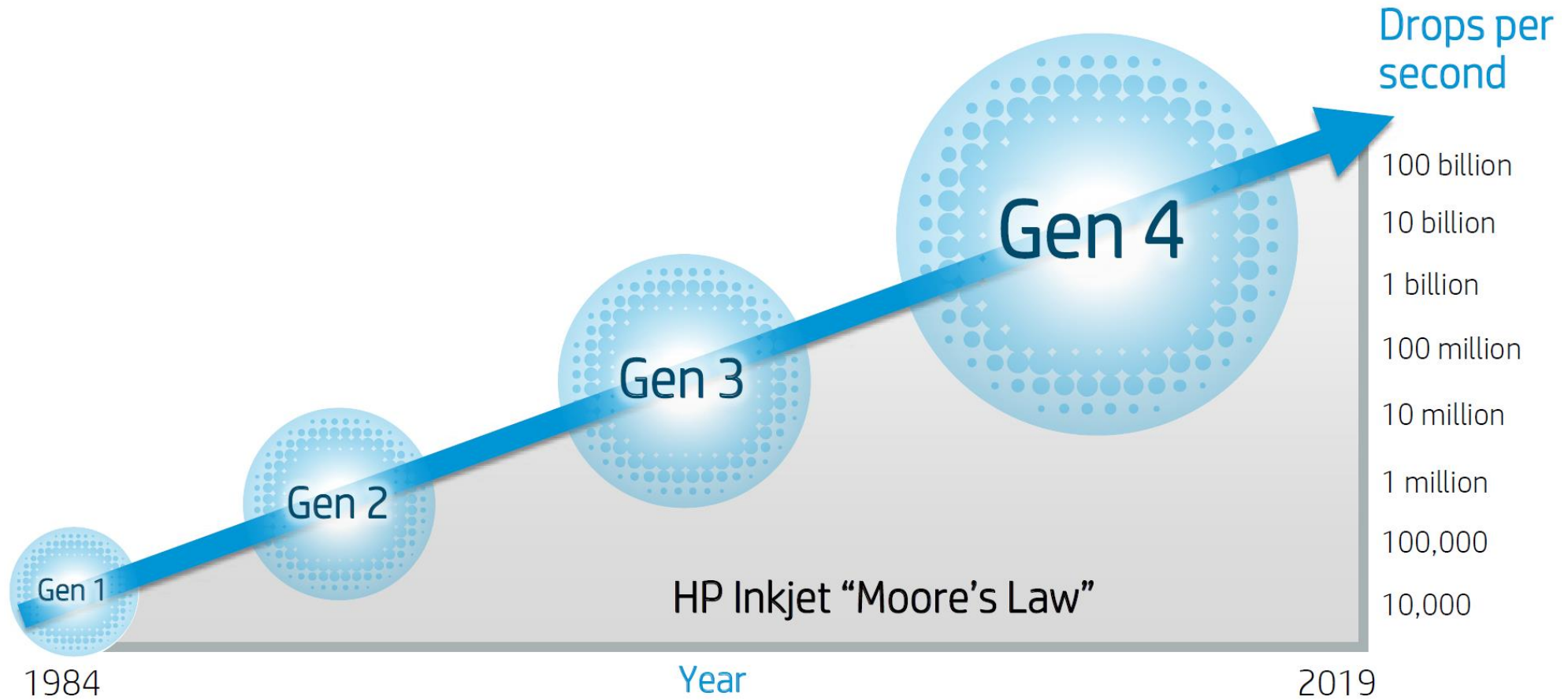


Home and Office
Printing

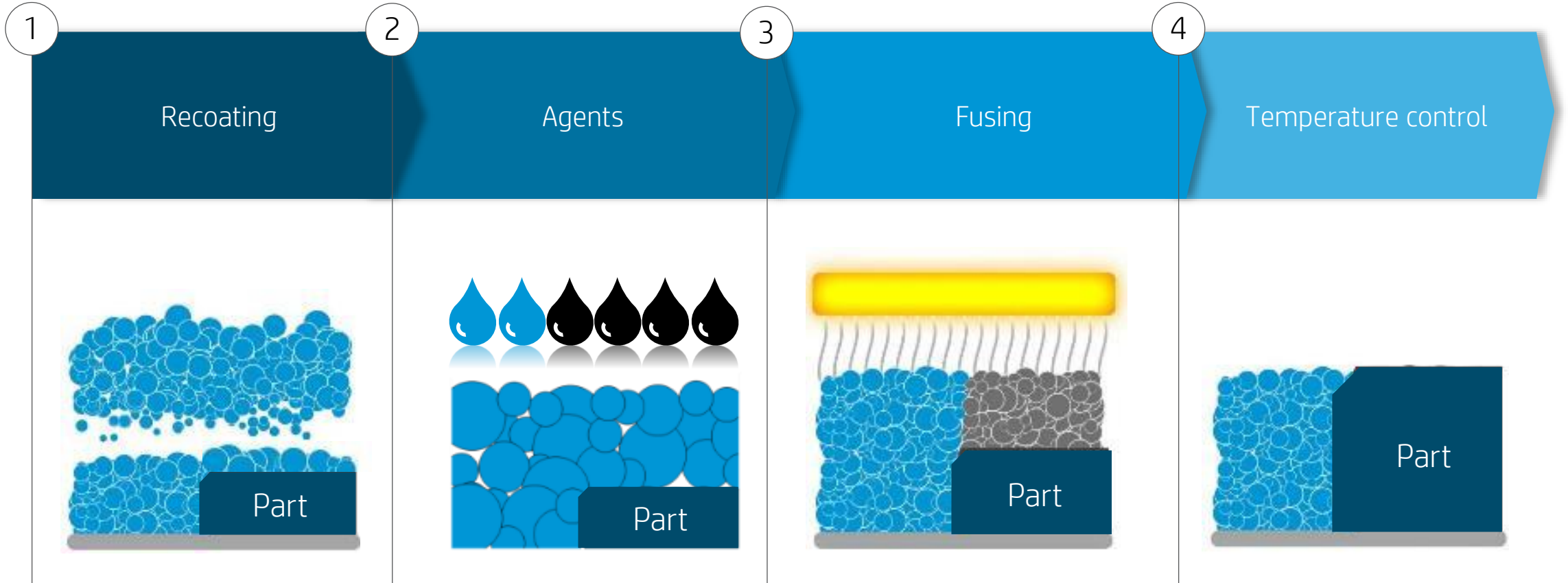
Industrial Graphics
Printing

Plastics and Metal 3D
Printing

Inkjet performance



Principe de la technologie MJF



HP Portfolio



HP JET 500
Full color prototyping

HP JET FUSION 4200
Low production

HP JET FUSION 5200
Production

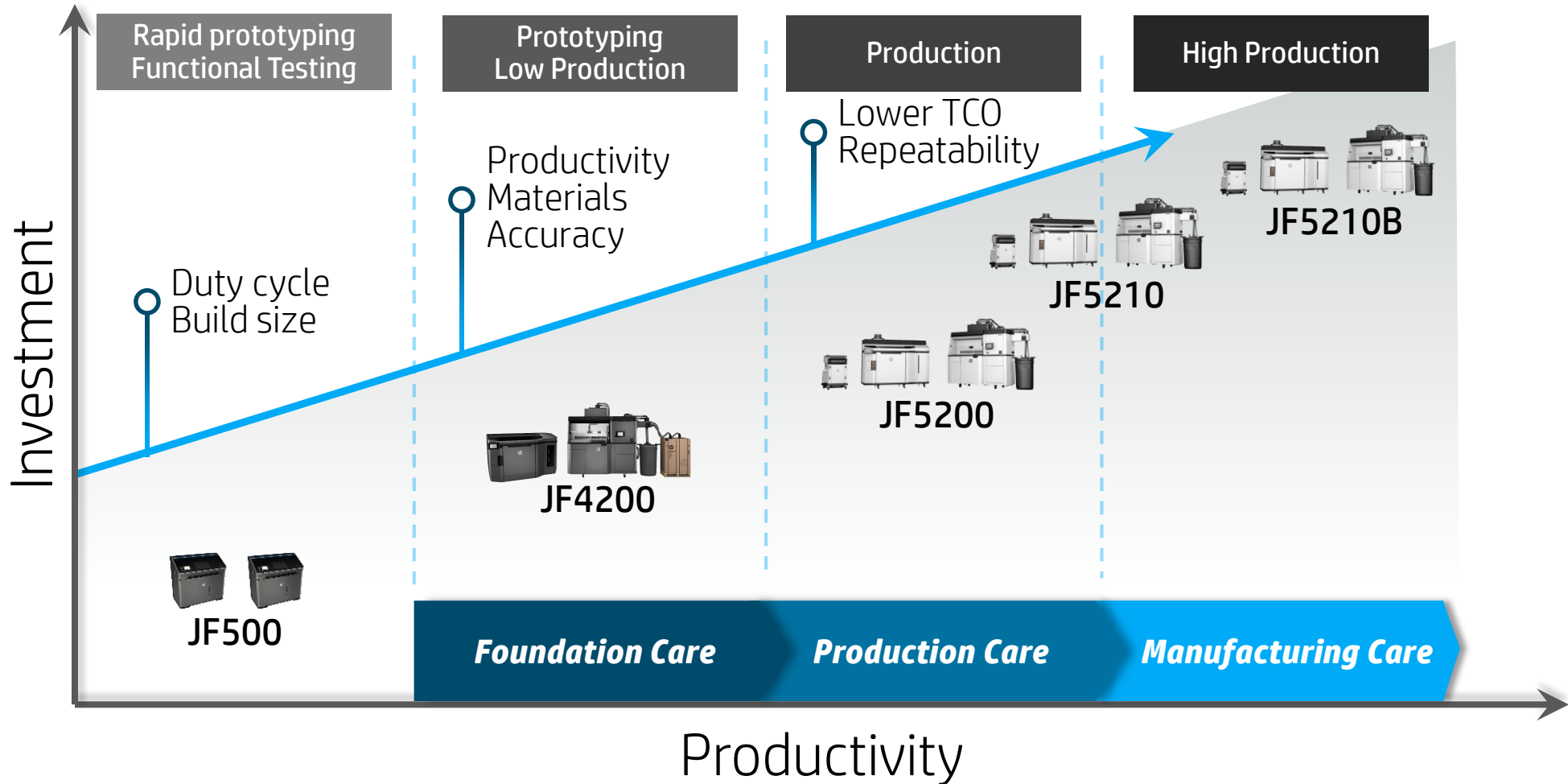
Printing speed
15000 nozzles
Geometry independent

Functional parts
Isotropic properties

Materials
High reusability
Powder management

Free form design
No support needed

HP Portfolio



Market transformation

New York, 5th Avenue, 1900



Source: US national archives

➔
13 years

New York, 5th Avenue, 1913



Source: George Grantham Bain Collection

3D PRINTING: CATALYST OF THE 4TH INDUSTRIAL REVOLUTION

DIGITAL TRANSITION

PRODUCTION TRANSFORMATION



Artificial Intelligence



IoT



Data Science



Robotics



Additive Manufacturing



Innovation



Time-to-market



Virtual inventory



Supply chain optimization



Higher capital efficiency

HP Confidential

JF5200 | Production



HP 3D Process Control software



HP 3D Center software



HP SmartStream 3D Build Manager



Industry-leading software integration



Printer

Build Unit

Natural Cooling Unit

Processing Station

Hovmand Forklift



HP Jet Fusion 3D Solution Services



HP 3D High Reusability PA 11



HP 3D High Reusability PA 12



BASF Ultrasint™ 3D TPU01

Data courtesy of Addit-ion & Kupol



Girbau 3D Dyeing Solution



HP Financial Services

Applications



Transportation



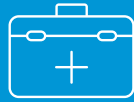
Data courtesy of Heli Racing, printed by Zigg Zagg NV



Data courtesy of Motospirit UPC



Data courtesy of CAF



Medical



Data courtesy of nivellispo



Data courtesy of iOrthotics



Data courtesy of Hulotech, Invent Medical, Crispin



Industrial



Data courtesy of Ficep S3



Data courtesy of Sag Tubi



Data courtesy of IAM 3D Hub



Consumer Goods



Data courtesy of Ballast

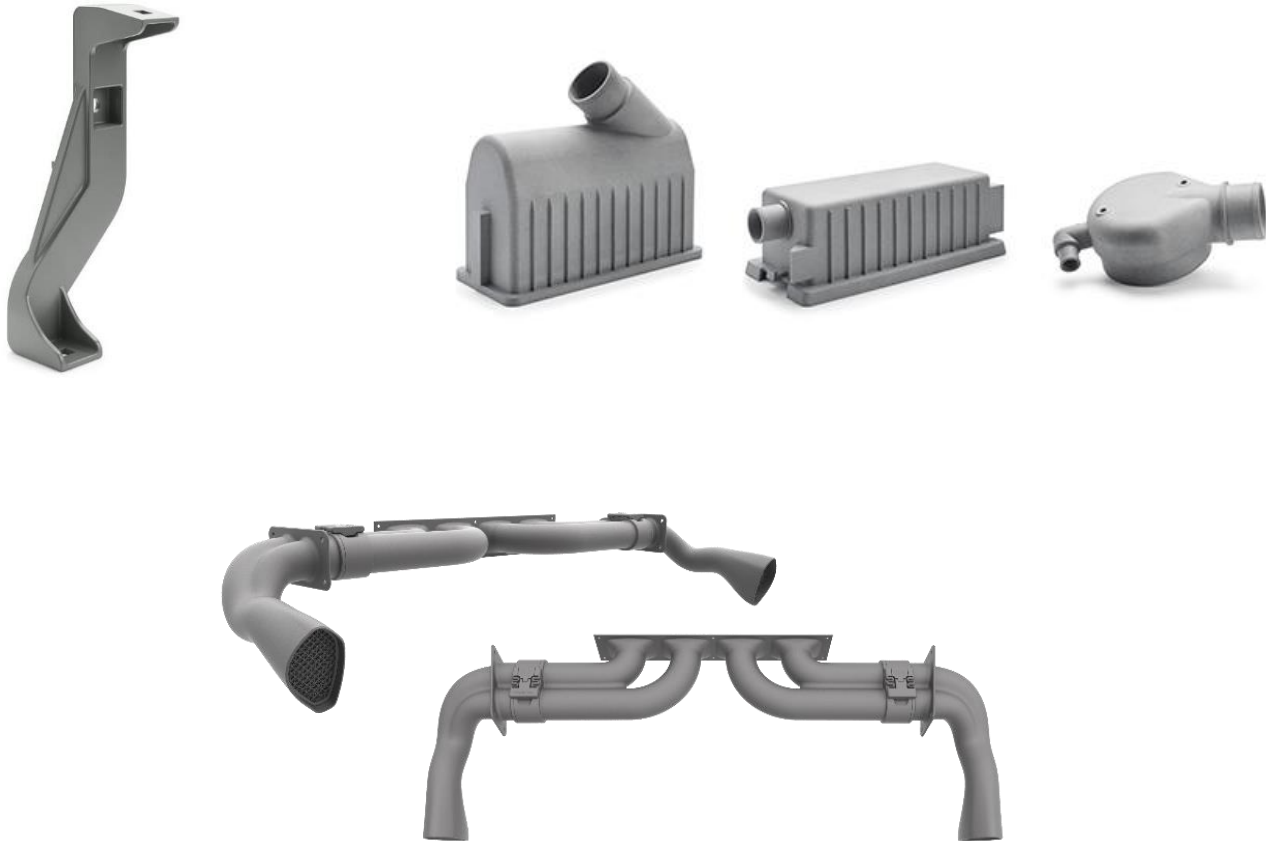


Data courtesy of Kupol and Horizons Optical



Data courtesy of New Rock and Wiivv

Applications



3D printing leveraging

Design for **ADDITIVE** Manufacturing (DfAM)

- Fast prototyping
- Lightweight, compact & complex design
- Local & reactive production
- Complex function & geometry
- Competitive short run
- Mass customization

Knowledge and **SKILLS** development

- Ramp up & advanced trainings for operators
- DfAM for engineers & designers

REDUCE PARTS NUMBERS



CUSTOMIZATION



MJF & Blow Molding

EXTRUSION BLOW MOLDING (EBM) MOLDS



- To manufacture extrusion blow molding (EBM) devices for automotive air ducts, Eurecat turned to 3D printing powered by HP Multi Jet Fusion (MJF) technology.
- HP MJF allows for the simultaneous printing of both cavities and different mold geometries to test.
- Compared with metallic molds made with CNC Machining, the molds made with HP MJF resulted in a cost decrease of 46%.



COST SAVINGS

Molds made with HP MJF technology cost 46% less than metallic molds made with CNC Machining.



TIME SAVINGS

With CNC Machining, production took 2 weeks, but with HP MJF, production time decreased to 2 days.



MATERIAL

HP 3D HR PA 12

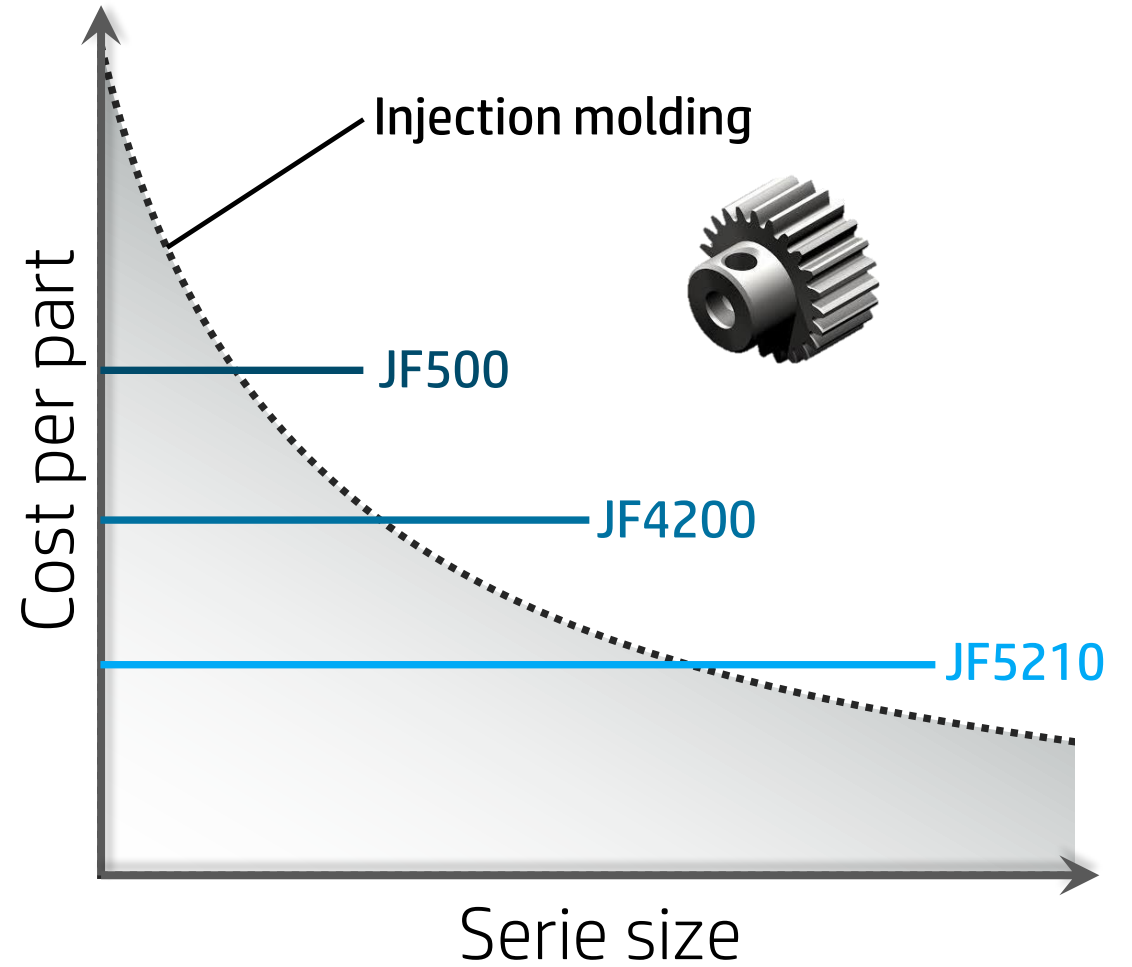
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MJF Vs Injection Molding

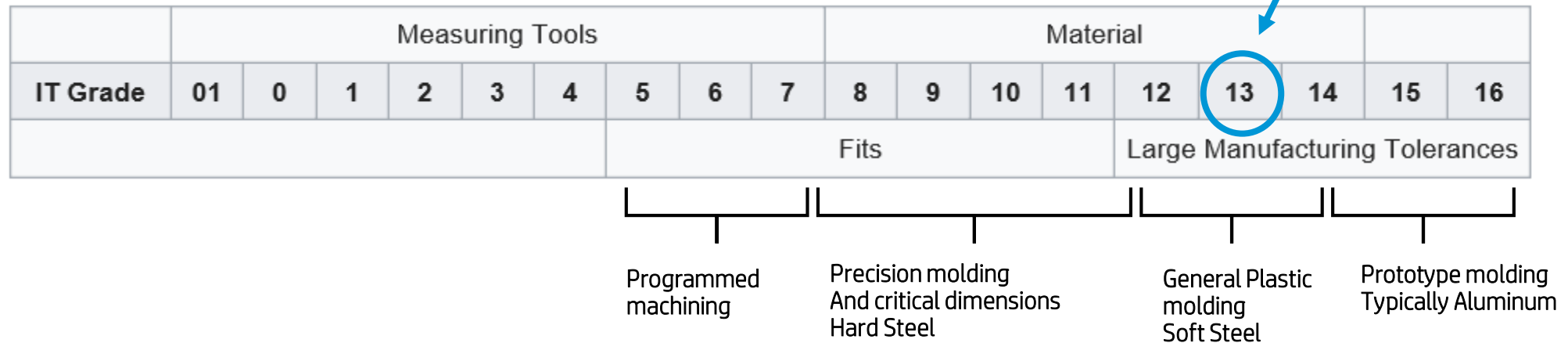


Data courtesy of Prometa31

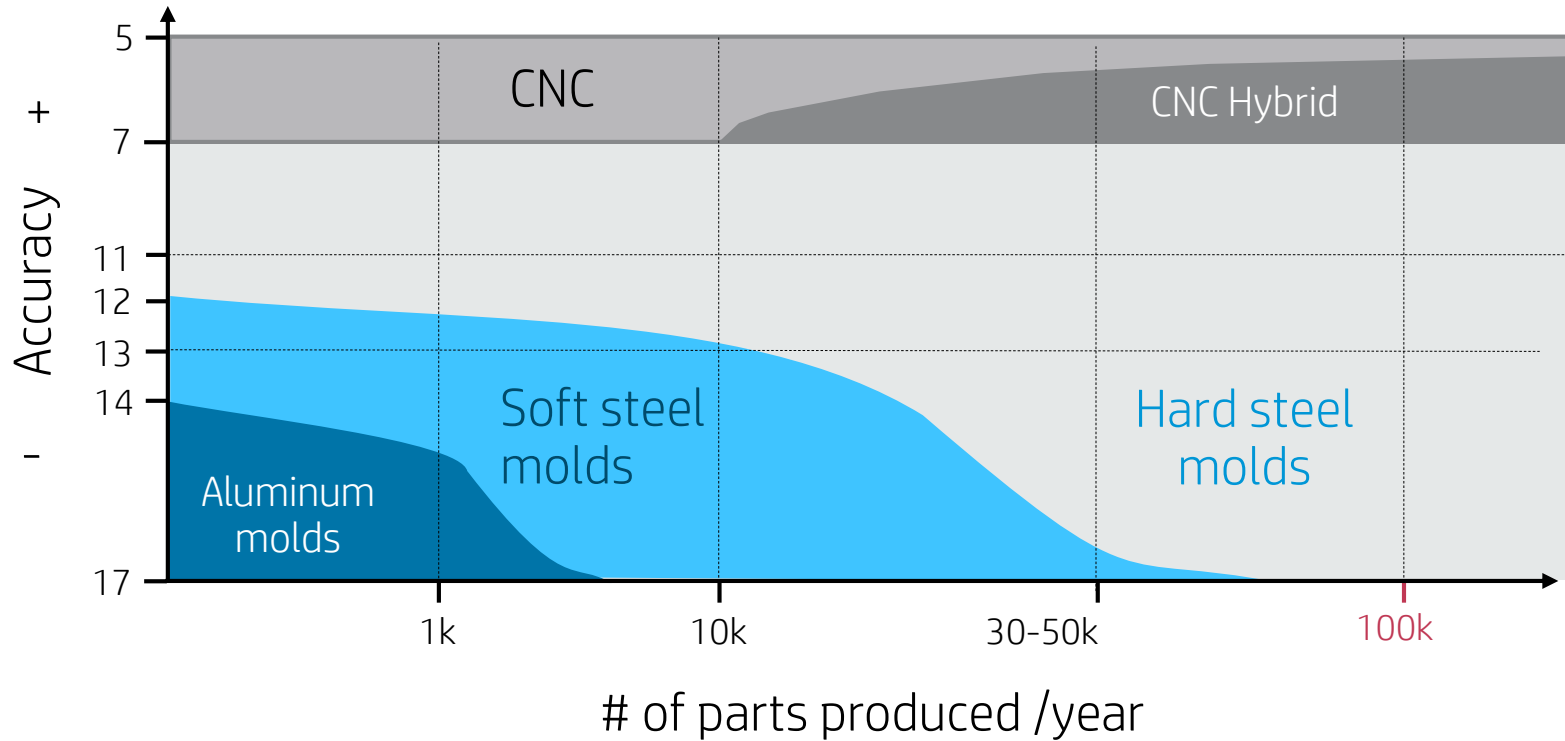


MJF for final parts & series production

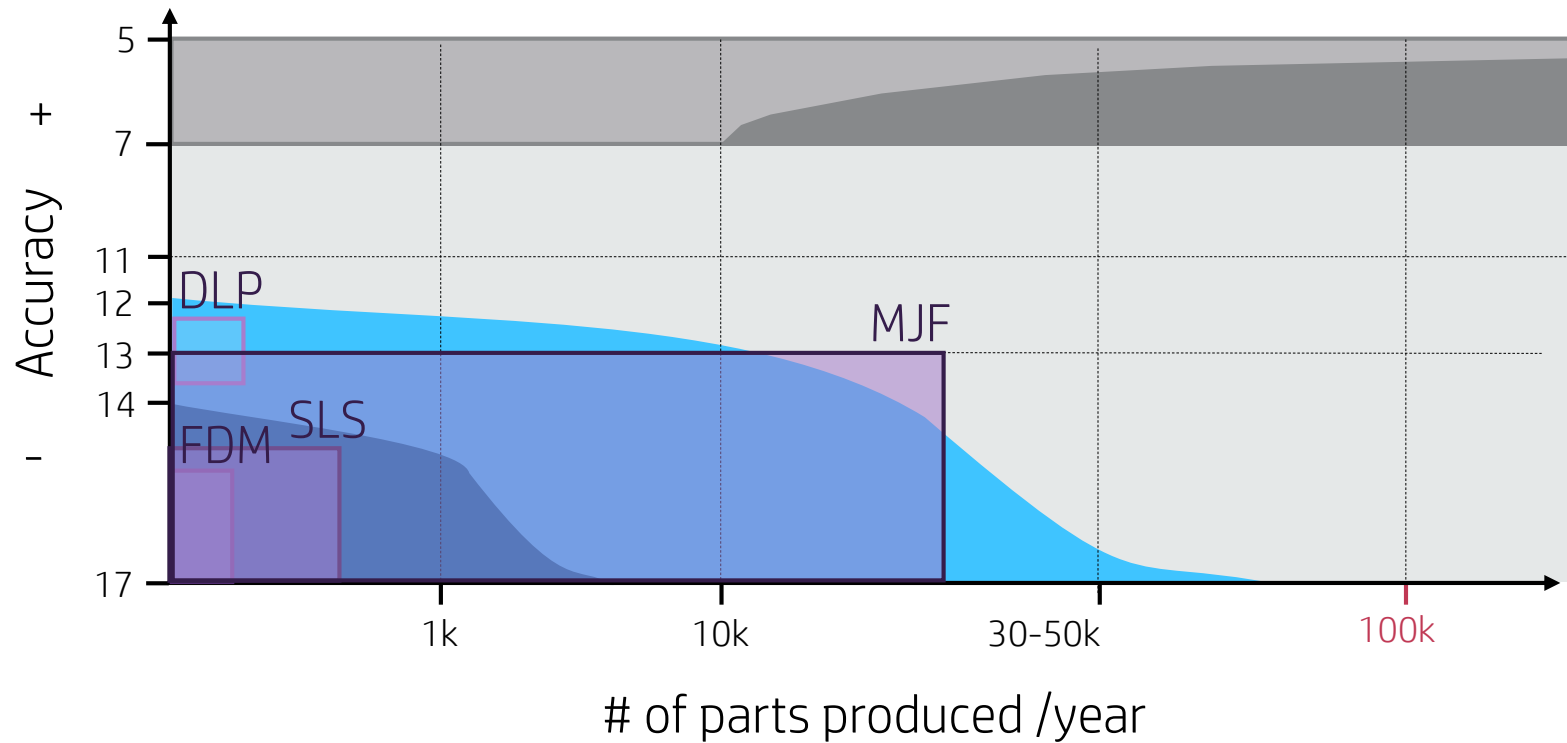
MJF 5200
w/ Process Control*



MJF for final parts & series production



MJF for final parts & series production



HP has the **technology**, the heritage of **leadership in printing**, and the **IP** that comes along with that, as well as the synergies and global support services to revolutionize the AM market.

Powder Injection Moulding International, Vol.13, No.3, Sept 2019



keep reinventing